

Large 5 X 7 Dot Matrix Alphanumeric Displays 17.3/26.5 mm Character Heights

Technical Data

HDSP-440X Series HDSP-450X Series HDSP-510X Series HDSP-540X Series HDSP-L10X Series HDSP-L20X Series HDSP-M10X Series

Features

- Multiple Colors Available
- Large Character Height
- 5 X 7 Dot Matrix Font
- Viewable Up to 18 Meters (26.5 mm Display)
- X-Y Stackable
- Ideal for Graphics Panels
- Available in Common Row Anode and Common Row Cathode Configurations
- AlGaAs Displays Suitable for Low Power or Bright Ambients

Typical Intensity 1650 mcd at 2 mA Average Drive Current

- Categorized for Intensity
- Mechanically Rugged
- Green Categorized for Color

Description

The large 5 X 7 dot matrix alphanumeric display family consists of 26.5 mm (1.04 inch) and 17.3 mm (0.68 inch) character height packages. These devices have excellent viewability; the 26.5 mm character can be read at up to 18 meters (12 meters for the 0.68 inch part).

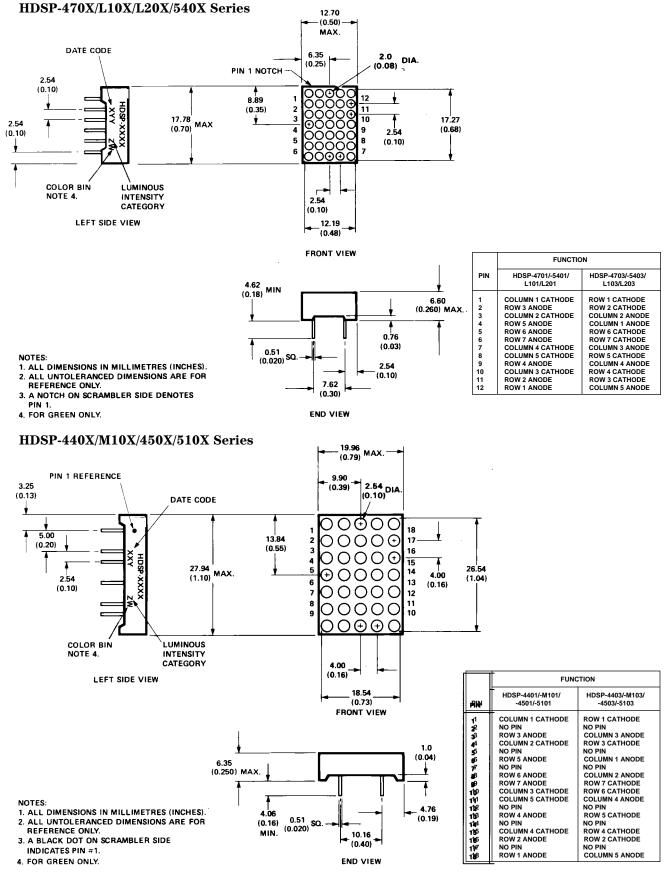
The 26.5 mm font has a 10.2 mm (0.4 inch) dual-in-line (DIP) configuration, while the 17.3 mm font has an industry standard 7.6 mm (0.3 inch) DIP configuration.



Applications include electronic instrumentation, computer peripherals, point of sale terminals, weighing scales, and industrial electronics.

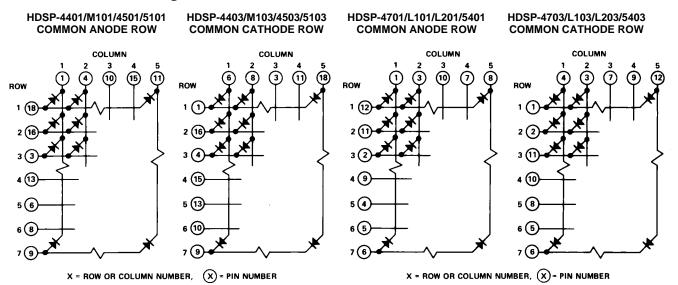
Standard Red	AlGaAs Red	High Efficiency Red	High Performance Green	Description
HDSP-4701	HDSP-L101	HDSP-L201	HDSP-5401	17.3 mm Common Row Anode
HDSP-4703	HDSP-L103	HDSP-L203	HDSP-5403	17.3 mm Common Row Cathode
HDSP-4401	HDSP-M101	HDSP-4501	HDSP-5101	26.5 mm Common Row Anode
HDSP-4403	HDSP-M103	HDSP-4503	HDSP-5103	26.5 mm Common Row Cathode

Devices



Package Dimensions

Internal Circuit Diagrams



Absolute Maximum Ratings at 25°C

Description	HDSP-470X/ 440X Series	HDSP-L10X/ M10X Series	HDSP-L20X/ 450X Series	HDSP-540X/ 510X Series			
Average Power per Dot $(T_A = 25^{\circ}C)^{[1]}$	75 mW						
Peak Forward Current per Dot $(T_A = 25^{\circ}C)^{[1,2]}$	125 mA	125 mA	90 mA	90 mA			
Average Forward Current per Dot $(T_A = 25^{\circ}C)^{[1,3]}$	32 mA	23 mA	15 mA	15 mA			
Operating Temperature Range	-40°C to +85℃	-20°C to +85°C	-40°C to +85°C	-20°C to +85°C			
Storage Temperature Range	-40°C to +85°C						
Lead Solder Temperature (1.59 mm [0.062 in.] below seating plane)		260℃ fo	vr 3 s				

Notes:

2. Do not exceed maximum average current per dot.

^{1.} Average power is based on 20 dots per character. Total package power dissipation should not exceed 1.5 W.

^{3.} For the HDSP-440X/470X series displays, derate maximum average current above 35°C at 0.43 mA/°C. For the HDSP-L10X/M10X series displays, derate maximum average current above 35°C at 0.31 mA/°C. For the HDSP-L20X/450X series and HDSP-540X/510X series displays, derate maximum average current above 35°C at 0.2 mA/°C. This derating is based on a device mounted in a socket having a thermal resistance junction to ambient of 50°C/W per package.

Electrical/Optical Characteristics at $T_A = 25^{\circ}C$

Standard Red HDSP-440X/470X Series

Description	Symbol	Test Conditions	Min.	Тур.	Max.	Units
Luminous Intensity/Dot ^[4] (Digit Average)	I_V	100 mA pk: 1 of 5 Duty Factor (20 mA Avg.)				
HDSP-470X (17.3 mm) HDSP-440X (26.5 mm)			$\frac{360}{400}$	770	-	μcd
			400			
Peak Wavelength	λ_{PEAK}			655		nm
Dominant Wavelength ^[5]	λ_{d}			640		nm
Forward Voltage	$V_{ m F}$	I _F = 100 mA		1.8	2.2	V
Reverse Voltage ^[6]	$V_{ m R}$	$I_R = 100 \ \mu A$	3.0	12		V
Temperature Coefficient of $V_{\rm F}$	$\Delta V_{\rm F}/^{\circ}{\rm C}$			-2.0		mV/°C
Thermal Resistance LED Junction-to-Pin per package	Do			15		°C/W/
HDSP-470X HDSP-440X	$R\theta_{J-PIN}$			$\frac{15}{13}$		PACK

AlGaAs Red HDSP-L10X/M10X Series

Description	Symbol	Test Conditions	Min.	Тур.	Max.	Units
Luminous Intensity/Dot ^[4] (Digit Average)	I_V	10 mA pk: 1 of 5 Duty Factor (2 mA Avg.)				
HDSP-L10X (17.3 mm)			730	1650	-	μcd
HDSP-M10X (26.5 mm)			760	1850		
Luminous Intensity/Dot ^[4]		30 mA pk: 1 of 14				
(Digit Average)	I_V	Duty Factor (2.1 mA Avg.)		1		
HDSP-L10X HDSP-M10X				$\frac{1750}{1980}$	-	μcd
Peak Wavelength	λ_{PEAK}			645		nm
Dominant Wavelength ^[5]	λ_d			637		nm
Forward Voltage	$V_{\rm F}$	$I_F = 10 \text{ mA}$		1.7	2.1	V
Reverse Voltage ^[6]	V _R	$I_R = 100 \ \mu A$	3.0	15.0		V
Temperature Coefficient of $V_{\rm F}$	$\Delta V_{\rm F}/^{\circ}{\rm C}$			-2.0		mV/°C
Thermal Resistance LED Junction-to-Pin per package						
HDSP-L10X	$R\theta_{J-PIN}$			20		°C/W/
HDSP-M10X				18		PACK

High Efficiency	Red	HDSP-	450X/I	20X	Series
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Description	Symbol	Test Conditions	Min.	Typ.	Max.	Units
Luminous Intensity/Dot ^[4] (Digit Average)	I _V	50 mA pk: 1 of 5 Duty Factor (10 mA Avg.)				
HDSP-L20X (17.3 mm)			1150	2800	-	μcd
HDSP-450X (26.5 mm)			1400	3500		
Luminous Intensity/Dot ^[4]	-	30 mA pk: 1 of 14				
(Digit Average) HDSP-L20X	IV	Duty Factor (2.1 mA Avg.)		740		
HDSP-450X				930	-	μcd
Peak Wavelength	λ_{PEAK}			635		nm
Dominant Wavelength ^[5]	λ_{d}			626		nm
Forward Voltage	V _F	$I_{\rm F} = 50 \text{ mA}$		2.6	3.5	V
Reverse Voltage ^[6]	V _R	$I_R = 100 \ \mu A$	3.0	25.0		V
Temperature Coefficient of $V_{\rm F}$	$\Delta V_{\rm F}$ /°C			-2.0		mV/°C
Thermal Resistance LED						
Junction-to-Pin per package HDSP-L20X	R _{θ_{J-PIN}}			15		°C/W/
HDSP-450X	J-PIIN			13		PACK

High Performance Green HDSP-540X/510X Series

Description	Symbol	Test Conditions	Min.	Тур.	Max.	Units
Luminous Intensity/Dot ^[4] (Digit Average)	I _V	50 mA pk: 1 of 5 Duty Factor (10 mA Avg.)				
HDSP-540X (17.3 mm) HDSP-510X (26.5 mm)			$\begin{array}{r} 1290 \\ 1540 \end{array}$	4000 4500		μcd
Luminous Intensity/Dot ^[4] (Digit Average)	I _V	30 mA pk: 1 of 14 Duty Factor (2.1 mA Avg.)				
HDSP-540X HDSP-510X	-•			570 630		μcd
Peak Wavelength	λ_{PEAK}			566		nm
Dominant Wavelength ^[5,7]	λ_{d}			571		nm
Forward Voltage	V _F	$I_F = 50 \text{ mA}$		2.6	3.5	V
Reverse Voltage ^[6]	V _R	$I_{\rm R} = 100 \ \mu \text{A}$	3.0	25.0		V
Temperature Coefficient of $V_{\rm F}$	$\Delta V_{\rm F}$ /°C			-2.0		mV/°C
Thermal Resistance LED Junction-to-Pin per package	DO			15		00.001
HDSP-540X HDSP-510X	Rθ _{J-PIN}			15 13		°C/W/ PACK

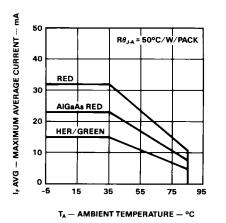
Notes:

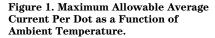
^{4.} The displays are categorized for luminous intensity with the intensity category designated by a letter on the left hand side of the package. The luminous intensity minimum and categories are determined by computing the numerical average of the individual dot intensities.

^{5.} The dominant wavelength is derived from the C.I.E. Chromaticity diagram and is that single wavelength which defines the color of the device.

^{6.} Typical specification for reference only. Do not exceed absolute maximum ratings.

^{7.} The displays are categorized for dominant wavelength with the category designated by a number adjacent to the intensity category letter.





Operational Considerations Electrical Description

These display devices are composed of light emitting diodes, with the light from each LED optically stretched to form individual dots.

These display devices are well suited for strobed operation. The typical forward voltage values can be scaled from Figure 2. These values should be used to calculate the current limiting resistor value and the typical power dissipation. Expected maximum V_F values, for driver circuit design and maximum power dissipation, may be calculated using the following V_F MAX models:

 $\begin{array}{l} \operatorname{Red} \left(\operatorname{HDSP-440X/470X} \right): \\ \operatorname{V_FMAX} = 1.55 \ \mathrm{V} + \operatorname{I_{PEAK}}(6.5 \ \Omega) \\ \operatorname{For} \ \operatorname{I_{PEAK}} \geq 5 \ \mathrm{mA} \\ \end{array} \\ \begin{array}{l} \operatorname{AlGaAs} \ \operatorname{Red} \\ \left(\operatorname{HDSP-L10X/M10X} \right): \\ \operatorname{V_FMAX} = 1.8 \ \mathrm{V} + \operatorname{I_{PEAK}}(20 \ \Omega) \\ \operatorname{For} \ \operatorname{I_{PEAK}} \leq 20 \ \mathrm{mA} \\ \\ \operatorname{V_FMAX} = 2.0 \ \mathrm{V} + \operatorname{I_{PEAK}}(10 \ \Omega) \\ \operatorname{For} \ \operatorname{I_{PEAK}} \geq 20 \ \mathrm{mA} \end{array} \end{array}$

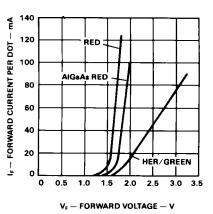


Figure 2. Forward Current vs. Forward Voltage.

 $\begin{array}{l} \text{HER (HDSP-450X/L20X):} \\ \text{V}_{F}\text{MAX} = 1.75 \text{ V} + \text{I}_{\text{PEAK}}(35 \ \Omega) \\ \text{For I}_{\text{PEAK}} \geq 5 \ \text{mA} \\ \text{Green (HDSP-540X/510X):} \\ \text{V}_{F}\text{MAX} = 1.75 \ \text{V} + \text{I}_{\text{PEAK}}(38 \ \Omega) \\ \text{For I}_{\text{PEAK}} \geq 5 \ \text{mA} \end{array}$

Figure 3 allows the designer to calculate the luminous intensity at different peak and average currents. The following equation calculates intensity at different peak and average currents:

 $I_VAVG = (I_FAVG/I_FAVG DATA SHEET)(\eta_{PEAK})(I_V DATA SHEET)$

Where:

- $$\begin{split} I_FAVG \text{ is the desired time} \\ averaged LED current. \\ I_FAVG DATA SHEET \text{ is the time} \\ averaged data sheet test current \\ for I_VDATA SHEET. \\ \eta_{PEAK} \text{ is the relative efficiency at} \end{split}$$
- the peak current, scaled from Figure 3.

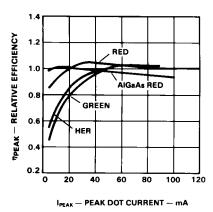


Figure 3. Relative Efficiency (Luminous Intensity per Unit Dot) vs. Peak Current per Dot.

- I_V DATA SHEET is the time averaged data sheet luminous intensity, resulting from I_FAVG DATA SHEET.
- $$\label{eq:IVAVG} \begin{split} I_VAVG \text{ is the calculated time} \\ \text{averaged luminous intensity} \\ \text{resulting from } I_FAVG. \end{split}$$

For example, what is the luminous intensity of an AlGaAs Red (HDSP-L10X) driven at 50 mA peak 1/5 duty factor?

$$\begin{split} I_FAVG &= 50 \text{ mA } * 0.2 = 10 \text{ mA} \\ I_FAVG \text{ DATA SHEET} &= 2 \text{ mA} \\ \eta_{PEAK} &= 0.98 \\ I_V \text{ DATA SHEET} &= 1650 \ \mu\text{cd} \end{split}$$

Therefore

 $I_VAVG = (10 \text{ mA/2 mA})(0.98)$ (1650 µcd) = 8085 µcd

Thermal Considerations

The device thermal resistance may be used to calculate the junction temperature of the central LED. The equation below calculates the junction temperature of the central (hottest) LED.

$$\begin{split} T_J &= T_A + (P_D)(R\theta_{J-A})(N) \\ P_D &= (V_FMAX)(I_FAVG) \\ R\theta_{J-A} &= R\theta_{J-PIN} + R\theta_{PIN-A} \end{split}$$

- T_J is the junction temperature of the central LED.
- T_A is the ambient temperature.
- P_D is the power dissipated by one LED.
- N is the number of LEDs ON per character.
- V_FMAX is calculated using the appropriate V_F model.
- $R\theta_{J-A}$ is the package thermal resistance from the central LED to the ambient.
- $R\theta_{J-PIN}$ is the package thermal resistance from the central LED to pin.

 $R\theta_{PIN-A}$ is the package thermal resistance from the pin to the ambient.

For example, what is the maximum ambient temperature an HDSP-L10X can operate with the following conditions:
$$\begin{split} I_{PEAK} &= 125 \text{ mA} \\ I_FAVG &= 10 \text{ mA} \\ R\theta_{J-A} &= 50^\circ\text{C/W} \\ N &= 35 \\ T_JMAX &= 110^\circ\text{C} \end{split}$$

$$\begin{split} V_FMAX &= 2.0 \text{ V} + (0.125 \text{ A})(10) \\ &= 3.25 \text{ V} \\ P_D &= (3.25 \text{ V})(0.01 \text{ A}) \\ &= 0.0325 \text{ W} \\ T_A &= 110^{\circ}\text{C} - \\ &\quad (50^{\circ}\text{C/W})(0.0325 \text{ W})(35) \\ &= 53^{\circ}\text{C} \end{split}$$

The maximum number of dots ON for the ASCII character set is 20. What is the maximum ambient temperature an HDSP-L10X can operate with the following conditions:

$$\begin{split} I_{PEAK} &= 125 \text{ mA} \\ I_FAVG &= 10 \text{ mA} \\ R\theta_{J-A} &= 50^{\circ}\text{C/W} \\ N &= 20 \\ T_JMAX &= 110^{\circ}\text{C} \\ \end{split} \\ V_FMAX &= 3.25 \text{ V} \\ P_D &= 0.0325 \text{ W} \\ T_A &= 110^{\circ}\text{C} - \\ &(50^{\circ}\text{C/W})(0.0325 \text{ W})(20) \end{split}$$

 $= 77^{\circ}C$

Therefore, the maximum ambient temperature can be increased by reducing the average number of dots ON from 35 to 20 dots ON per display.

Contrast Enhancement

For information on contrast enhancement please see Application Note 1015.

Soldering/Cleaning

For Soldering/Cleaning information on soldering LEDs please refer to Application Note 1027.



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